



## **Southern Machinery 2023 Catalog:**

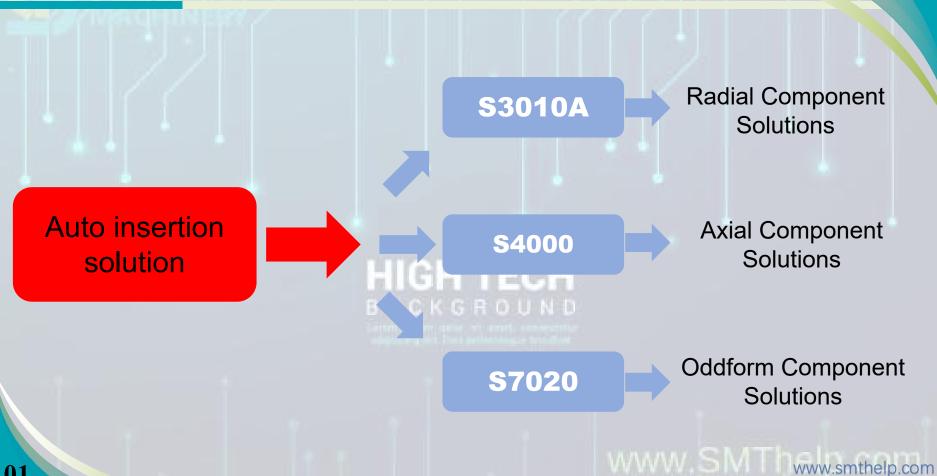
- 1. Auto insertion solution 01
- 2. Auto mounting solution 05
- 3. Production line peripheral equipment solutions 09
- 4. Accessories 15
- 5. Services 19
- 6. About us **20**

\*Support customized solutions.

\*To provide professional solutions of AI/SMT and SMT peripheral equipment and machine accessories.









## **S3010A**



Dimension: 1700X1600X1800mm

PCB size: 400X380mm

Component span: 2.5/3/3.5/5/7.5/10/15mm





- **Fully automatic insertion**
- **Easy programming**
- Easy operate(1 person can operate 4 machines at the same time)

## Component Range:











Resistor Capacitor

Ceramic Capacitor

Film Capacitor

Floating Resistance

Triode











Network

Wide range of applications, can insert 20 kinds of components at the same time.

Efficiency = 12000CPH(with Clinch) ≥ 8-10 workers

Video Link: https://youtu.be/Y6v U97S Ho



## **S4000**



Dimension: 1700X1500X1800mm

PCB size: 320X360mm Component span: 5-20mm





- Can be insertioned in various angles
- Easy programming
- Easy operate(1 person can operate 4 machines at the same time)

## Component Range:



Wide range of applications, can insert 20 kinds of components at the same time.

Efficiency = 13000CPH(with Clinch) ≥ 10 workers

Video Link: https://youtu.be/1YGdj1jnDOY



## **\$7020**



Dimension: 1400X1000X1600mm

PCB size: 350X300mm Four heads design



Catch

Air Grab





Four heads design

Supports multiple grippers to grab multiple oddform components

Bowl feeder





Reel feeder

Support various types of feeders, both bulk and braided components are available

Four heads design, extreme efficiency improvement

Component Range:





Terminal

Eyelet





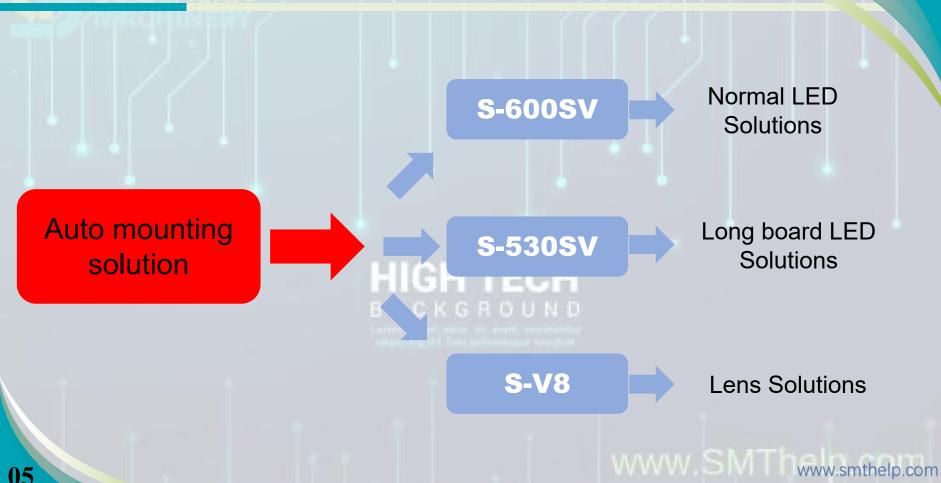
Tack Swich

Wide range of applications, can insert 4 kinds of oddfrom components at the same time.

Efficiency = 6500CPH(with Clinch) ≥ 7 workers

Video Link: https://youtu.be/KMk6hHi3V-8 www.smthelp.com







## **S-600SV**



Dimension: 1230X1200X1360mm

PCB size: 600X380mm Eight heads design

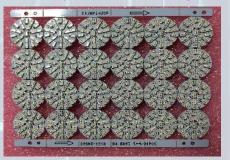


Eight heads design, extreme efficiency improvement



Support 20 standard feeders, which can support the mount of 20 different components at the same time

## Component Range:



- 0603~5050~7474, high-power LED, IC<10mm
- Chip accuracy: ±0.05mm

Efficiency = 40000CPH ≥ 20 workers



## S-530SV



Dimension: 2000X1250X1400mm

PCB size: 1500X400mm

Eight heads design



Eight heads design, extreme efficiency improvement



ECF

Marble platform, can process long LED boards with a length of 1.5 meters



- 0603~5050~7474, high-power LED, IC<10mm
- Mechanical Precision: ±0.02mm
- **■** Zoom: ROI ≤ 6 Mons

LED Efficiency = 45000 CPH ≥ 23 workers



**S-V8** 



Dimension: 2000X1150X1400mm

PCB size: 1200X460mm Eight heads design



Eight heads design, extreme efficiency improvement



ECF

Marble platform, can process long LED boards with a length of 1.2 meters



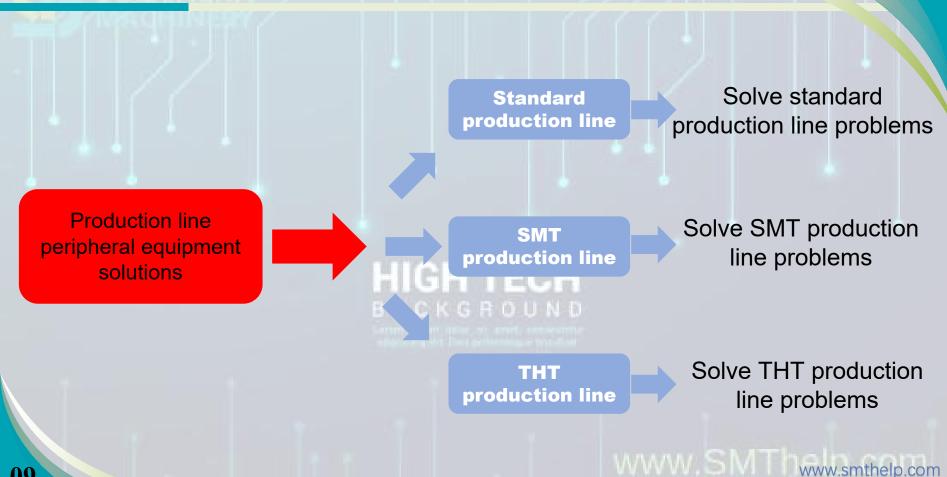
Lens can be mounted

#### **Highest precision**

Placement accuracy: ±0.03mm
 Stable placement of 0603 chips

LED Efficiency = 40000 CPH ≥ 20 workers Lens Efficiency = 18000 CPH ≥ 15 workers







# Standard production line













Loader

SLD390

1800\*909\*1250mm

This unit is used for loading of PCBs

Unoader

SULD390

2660\*909\*1250mm

This unit is used for unloading of PCBs

**Buffer** 

SBM390

1550\*1550\*1205mm

This device used for receiving NG board or memory board

Conveyor

S-460D

500\*786\*900mm

This device is equivalent to SMD machine or operator testing station of PCBA equipment **Gate loader** 

SLC-400WN

1300\*570\*1050mm

This device is necessary for channel produchtion line

Intelligent reel rack

SIS7000A

2120\*400\*1890mm

This device is used for storage of 7" reels; 13",15" of model is SIS4000A.

www.smthelp.com

\*The above equipment can be customized

\*Welcome to consult: jack@smthelp.com



# Standard production line













Loader

SLD390

1800\*909\*1250mm

This unit is used for loading of PCBs

Unoader

SULD390

2660\*909\*1250mm

This unit is used for unloading of PCBs

**Buffer** 

SBM390

1550\*1550\*1205mm

This device used for receiving NG board or memory board

Conveyor

S-460D

500\*786\*900mm

This device is equivalent to SMD machine or operator testing station of PCBA equipment **Gate loader** 

SLC-400WN

1300\*570\*1050mm

This device is necessary for channel produchtion line Intelligent reel rack

SIS7000A

2120\*400\*1890mm

This device is used for storage of 7" reels; 13",15" of model is SIS4000A.

www.smthelp.com

\*The above equipment can be customized

\*Welcome to consult: jack@smthelp.com



# Standard production line











### NG/OK unloader

SNL390

2160\*1760\*1250mm

This unit is used for automatic loading operation of double-sided boards and transceiver board

### Inverter/Flipper

S-K390

550\*780\*1200mm

This unit is used to invert PCBs(180°) for 'double-sided' process

### **Turning Conveyor**

**SCN330** 

580\*643\*1200mm

This unit is used to redirect PCBs flow into different channels in a production line(90°, 180°, 270°)

#### **Cleaning Machine**

**SHQ460** 

500\*700\*1195mm

This machine is used into the remove the PCB surface dirty, elimanation of static electricity

**Translational Conveyor** 

**SPD460** 

600\*W\*1050mm

This unit is used to redirect PCBs flow into different channels in a production line

www.smthelp.com

\*The above equipment can be customized

\*Welcome to consult: jack@smthelp.com



# SMT production line



Sum o Sum o





**Solder Paste Mixer** 

S-SPM01

440\*440\*550mm

This devie is used to mix the solder paste

Semi-Auto Screen Printer

SP-1200

900\*900\*1650mm

This equipment is used to print solder paste on PCB

Stencil Clean Machine

S-1688

900\*700\*1730mm

This equipment is used to clean the stencil(750X736X40mm)

AOI

S-H680

980\*960\*1600mm

This equipment is used to detect common defects encountered in pcb (400\*360mm)production

**Reflow Oven** 

S-6600

3600\*720\*1250mm

This machine is used in reflow soldering process(6 temperature zone,other options are also available)

www.smthelp.com

**More model options** for Reflow Oven and Screen Printer \*Welcome to consult: **jack@smthelp.com** 



# THT production line











PCBA Cleaning Machine

SME5600

1300\*1200\*1850mm

This machine is used to clean the PCB(560\*550mm)

Solder unloader

S-UB460W

1200\*730\*1250mm

This unit is used to the transmission of the PCBs of Wave soldering inlet

Solder Robot

S-B400

650\*600\*720mm

This equipment is used for automatic soldering PCB(4 axis)

BGA Rework Station

SDS-900

970\*700\*1400mm

The equipment can be used for PCB repair (PCB size is 630\*610mm)

Wave Soldering Machine

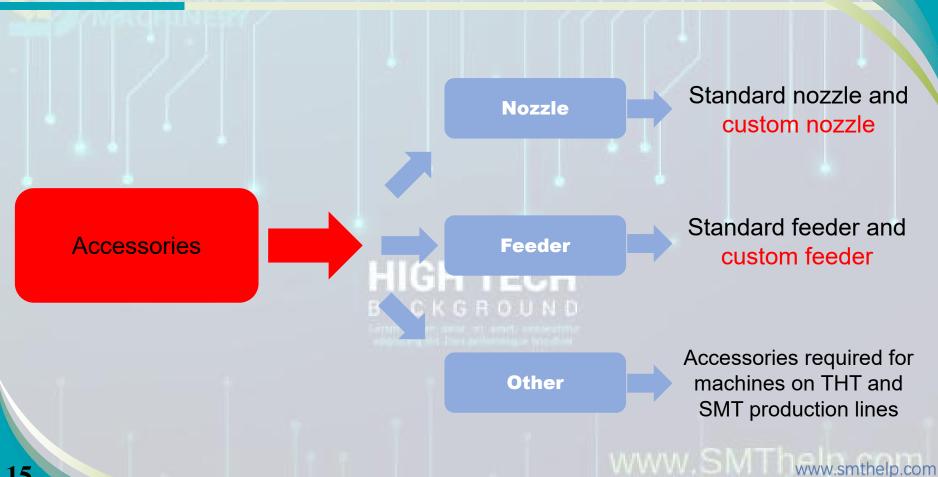
S-WS350B

3500\*1400\*1650mm

This machine is used for wave soldering process

**More model options** for the above machines \*Welcome to consult: **jack@smthelp.com** 









In addition to the above nozzles, there are more types of nozzles(customizable)

\*Welcome to consult: jack@smthelp.com

\*www.smthelp.com



Radial and Axial Feeder

# **Souther Machinery 2023 Catalog**





Label Feeder





Tube Feeder

\*Welcome to consult: jack@smthelp.com











Solder Feeder

In addition to the above feeders, there are more types of feeders(customizable)

www.smthelp.com



## Other



**Spare parts** of machines on PCBA production line



Various facilities on the PCBA production line



Various consumables on PCBA production line

To know more information \*Welcome to consult: jack@smthelp.com



## Services

- Free proofing service;
- Free technical consulting service;
- Free customized solutions for customers;
- Free freight guidance for customers;
- Free after-sales service, including machine installation and machine training.

Notice: The above services are free \*Welcome to consult: jack@smthelp.com



## About us

With more than **20 years** of SMT experience, continuously improve product quality, **product quality is outstanding** 





Has an independent manufacturing plant and design team, with independent production and research and development capabilities

We have cooperated with many high-quality customers, and the brand is trustworthy





## WELCOME INQUIRY

Please visit

www.smthelp.com

Find us more

https://www.facebook.com/autoinsertion

Know more our team

https://cn.linkedin.com/in/smtsupplier

Welcome to our factory in Shenzhen China

See more machine working video, please Youtube

Auto Insertion

Google

Auto+insertion, to get more informations

Looking forward to your email

info@smthelp.com